# An Algorithm for the Construction of Influence Matrices for Shape Controlled Plates 

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The algorithm for the construction of the influence matrix that allows the determination of the mirror surface points displacements and its mean square deviation from the given surface is proposed. From the minimum condition for the mean square deviation the optimal reactions in the supports are found. The proposed algorithm is applied for the providing of the optimal control of a circular mirror of constant thickness under external loading.

## 1 Determination of the Displacement of an Arbitrary Point

The nonuniform heating and the influences of the other external factors lead to the deformations and distortion of the geometric form of a plate. If the plate is the reflecting surface one has to control its form to get the desirable characteristics of the wave front (Tovstik and Ulitin, 1991). The algorithm for construction of the influence matrix proposed below helps to determine the displacements of the mirror surface points and the mean square deviation of the surface from the given surface. By choice of the support reactions the mean square surface deviation can be minimized. We consider a thin elastic plate. In $n$ plate points $M_{j}$ with the coordinates $x_{j}, y_{j}$ the strings of stiffness $c_{j}$ are attached. Let the low ends of the springs get the displacements $z_{j}$. These displacements cause the deflections (normal displacements) $w(M)$ of a plate, where $M$ is an arbitrary point with the coordinates $\{x, y, M(x, y)\}$. We denote the deflections of the plate points $M_{j}$ as $w_{j}=w\left(M_{j}\right)$. The set of forces $F_{j}$, with which the springs act on the plate are determined as

$$
\begin{equation*}
F_{j}=c_{j}\left(z_{j}-w_{j}\right) \quad j=1, \cdots, n \tag{1}
\end{equation*}
$$

We suppose that there are no other forces acting on the plate. Then from the plate equilibrium equations we get

$$
\begin{equation*}
\sum_{j=1}^{n} F_{j}=0 \quad \sum_{j=1}^{n} x_{j} F_{j}=0 \quad \sum_{j=1}^{n} y_{j} F_{j}=0 \tag{2}
\end{equation*}
$$

We try to find the linear relations between the deflections $w_{j}$ of the plate points $M_{j}$, the forces $F_{j}$ and the displacements $z_{j}$ such that

$$
\begin{equation*}
F_{i}=\sum_{j=1}^{n} F_{i j}^{w} w_{j} \quad w_{i}=\sum_{j=1}^{n} W_{i j}^{z} z_{j} \quad \text { or } \quad z_{i}=\sum_{j=1}^{n} Z_{i j}^{w} w_{j} \quad i=1, \cdots, n \tag{3}
\end{equation*}
$$

or in other words to find the matrices $\mathbf{F}^{w}, \mathbf{W}^{z}, \mathbf{Z}^{w}$

$$
\mathbf{F}^{w}=\left\{F_{i j}^{w}\right\} \quad i, j=1, \cdots, n \quad \mathbf{Z}^{w}=\left(\mathbf{W}^{z}\right)^{-1}
$$

Firstly we find the plate deflections caused by the force $F_{j}=1$, acting on the point $M_{j}$. Since there is only one acting force, the plate can not be in equilibrium. For that reason we apply at the plate point $\mathrm{O}(x=y=0)$ the
compensating force $F=-1$ and the compensating moment $M^{0}$ (equal by absolute value to the distance $\mathrm{O} M_{j}=\left(x_{j}^{2}+y_{j}^{2}\right)^{1 / 2}$.

We denote as $w\left(M, M_{j}\right)$ the deflection of an arbitrary plate point $M$. This deflection is defined with accuracy to the term $b_{1}+b_{2} x_{j}+b_{3} y_{j}$ ( $b_{i}$ are arbitrary constants), describing the displacements of a plate as a rigid body. We fix $b_{i}$ and assume that the functions $w\left(M, M_{j}\right)$ are known. For the circular plate without shear, these functions are given in explicit form in Section 4.

We introduce matrices $\mathbf{X}$ of $n \times 3$ size and matrices $\mathbf{C}$ and $\mathbf{G}$ of $n \times n$ size

$$
\mathbf{X}=\left(\begin{array}{ccc}
1 & x_{1} & y_{1} \\
1 & x_{2} & y_{2} \\
\cdots & \cdots & \cdots \\
1 & x_{n} & y_{n}
\end{array}\right) \quad \mathbf{C}=\left(\begin{array}{cccc}
c_{1} & 0 & \cdots & 0 \\
0 & c_{2} & \cdots & 0 \\
\cdots & \cdots & \cdots & \cdots \\
0 & 0 & \cdots & c_{n}
\end{array}\right) \quad \mathbf{G}=\left\{g_{i j}\right\}
$$

where $g_{i j}=w\left(M_{i}, M_{j}\right)$ and the vectors

$$
\mathbf{W}=\left(w_{1}, \cdots, w_{n}\right)^{T} \quad \mathbf{Z}=\left(z_{1}, \cdots, z_{n}\right)^{T} \quad \mathbf{F}=\left(F_{1}, \cdots, F_{n}\right)^{T}
$$

where $w_{j}$ are the deflections of the points $M_{j}$ caused by the displacements $z_{j}$. Then

$$
\begin{array}{ll}
\mathbf{W}=\mathbf{G} \mathbf{F}+\mathbf{X} \mathbf{B} & \mathbf{B}=\left(b_{1}, b_{2}, b_{3}\right)^{T} \\
\mathbf{X}^{T} \mathbf{F}=\mathbf{0} & \tag{3b}
\end{array}
$$

We solve system (3a-3b) with respect to vectors $\mathbf{F}$ and $\mathbf{W}$ and rewrite this system in the form

$$
\mathbf{G}^{*} \mathbf{F}^{*}=\mathbf{W}^{*} \quad \mathbf{G}^{*}=\left(\begin{array}{cc}
\mathbf{G} & \mathbf{X}  \tag{4}\\
\mathbf{X}^{T} & \mathbf{0}
\end{array}\right) \quad \mathbf{F}^{*}=\binom{\mathbf{F}}{\mathbf{B}} \quad \mathbf{W}^{*}=\binom{\mathbf{W}}{\mathbf{0}}
$$

Splitting matrix $\left(\mathbf{G}^{*}\right)^{-1}$ into the same blocks as matrix $\mathbf{G}^{*}$ in equations (4), we find

$$
\left(\mathbf{G}^{*}\right)^{-1}=\left(\begin{array}{cc}
\mathbf{F}^{w} & \mathbf{B}^{w} \\
\mathbf{B}^{w T} & \mathbf{B}^{q}
\end{array}\right) \quad \mathbf{F}=\mathbf{F}^{w} \mathbf{W} \quad \mathbf{B}=\mathbf{B}^{w} \mathbf{W}
$$

Now submitting these expressions into equation (1) we get $Z$, from which it follows that

$$
\mathbf{Z}^{w}=\mathbf{E}+\mathbf{C}^{-1} \mathbf{F}^{w}
$$

## Remark

We assumed above that none of the points $M_{j}$ coincides with the point O . In connection with this, the additional forces and moments applied to the point O are mutually annihilated according to equations (2). Now let the point $M_{k}$ coincide with the point $\mathrm{O}\left(M_{k}=0\right)$. In this case $k$-column of the matrix $\mathbf{G}$ is to be simply changed into a column of zeros, and the action of the force, applied at the zero-point, would be taken automatically into account according to equations (2). the deflection of an arbitrary point $M(x, y)$ may be calculated by the formula

$$
\begin{equation*}
w(M)=\mathbf{g}^{T}(M) \mathbf{F}+\mathbf{Y}^{T}(M) \mathbf{B} \tag{5}
\end{equation*}
$$

where

$$
\begin{equation*}
\mathbf{g}(M)=\left\{w\left(M, M_{1}\right), \cdots, w\left(M, M_{n}\right)\right\}^{T} \quad \mathbf{Y}(M)=\{1, x, y\}^{T} \tag{6}
\end{equation*}
$$

and $\mathbf{F}$ and $\mathbf{B}$ are the vectors found earlier.

## 2 The Determination of the Mean Square Deviation and its Minimization

Now let us have the function $f(M)=f(x, y)$ and $n$ points $M_{j}$. We are required to set the displacements $w_{j}$ at these points such that the mean square deviation of the surface $w(x, y)$ from $f(x, y)$ is minimal

$$
\begin{equation*}
\sigma=S^{-1}\left[\iint_{S}(w(M)-f(M))^{2} d S\right]^{1 / 2} \tag{7}
\end{equation*}
$$

where $S$ is the area of the plate surface. Evaluating equation (7) after submitting $w(M)$ from equation (5) we get

$$
\begin{equation*}
\sigma^{2}=\mathbf{F}^{T} \mathbf{K}_{1} \mathbf{F}+2 \mathbf{F}^{T} \mathbf{K}_{2} \mathbf{B}+\mathbf{B}^{T} \mathbf{K}_{3} \mathbf{B}-2 \mathbf{F}^{T} \mathbf{K}_{4}-2 \mathbf{B}^{T} \mathbf{K}_{5}+\mathbf{K}_{6} \tag{8}
\end{equation*}
$$

where

$$
\begin{array}{lll}
\mathbf{K}_{1}=S^{-1} \iint_{S} \mathbf{g g}^{T} d S & (n \times n) & \mathbf{K}_{2}=S^{-1} \iint_{S} \mathbf{g} \mathbf{Y}^{T} d S \\
\mathbf{K}_{3}=S^{-1} \iint_{S} \mathbf{Y}^{T} d S & (3 \times 3) & \mathbf{K}_{4}=S^{-1} \iint_{S} \mathbf{g} f d S  \tag{9}\\
\mathbf{K}_{5}=S^{-1} \iint_{S} \mathbf{Y} f d S & (3 \times 1) & \mathbf{K}_{6}=S^{-1} \iint_{S} f^{2} d S
\end{array}
$$

The sizes of the corresponding matrices are shown in parentheses. The evaluations of integrals (9) for the circular plate are given in Section 4 of the paper. The right side of equation (8) can also be written in the form

$$
\begin{equation*}
\sigma^{2}=\mathbf{F}^{* T} \mathbf{K} \mathbf{F}^{*}-2 \mathbf{F}^{* T} \mathbf{K}^{0}+\mathbf{K}_{6} \tag{10}
\end{equation*}
$$

where the vector $\mathbf{F}^{*}$ is the same as in formula (4) and

$$
\mathbf{K}=\left(\begin{array}{ll}
\mathbf{K}_{1} & \mathbf{K}_{2} \\
\mathbf{K}_{2}^{T} & \mathbf{K}_{3}
\end{array}\right) \quad \mathbf{K}^{0}=\binom{\mathbf{K}_{4}}{\mathbf{K}_{5}}
$$

Using equations (8) or (10) one can solve some problems of the plate deflection regulation.

## Problem 1

Let the displacements $w_{j}$ of the points $M_{j}$ be given, i. e. the vector $\mathbf{W}$ is determined. For example, one can require the deviation of the deflection $w(M)$ from the given function $f(M)$ be equal to zero at the points $M_{j}$, i. e.

$$
\begin{equation*}
w_{j}=f\left(M_{j}\right) \tag{11}
\end{equation*}
$$

To solve this problem we firstly get the vector $\mathbf{F}^{*}$ from equation (4), and then the value $\sigma=\sigma_{1}$ is obtained from equation (10).

## Problem 2

Let the forces $F_{j}$ satisfying equations (2) of equilibrium be given. Now it is necessary to find the value of $\sigma$ in supposition that the displacements of a plate as a rigid body (vector $\mathbf{B}$ ) are selected according to minimum conditions for $\sigma$. From minimum conditions on the left side of equation (8) we get

$$
\mathbf{B}=\mathbf{K}_{3}^{-1}\left(\mathbf{K}_{5}-\mathbf{K}_{2}^{T} \mathbf{F}\right)
$$

and then we find the value $\sigma=\sigma_{2}$ from equation (10).

## Problem 3

We are required to determine the deflections $\omega_{j}$ or $F_{j}$ to minimize $\sigma$. We search for the minimum of $\sigma$ in (10) with respect to $\mathbf{F}^{*}$ under conditions (2) and obtain the equation

$$
\begin{equation*}
\mathbf{K}^{* *} \mathbf{F}^{* *}=\mathbf{K}^{0^{*}} \tag{12}
\end{equation*}
$$

where

$$
\mathbf{K}^{* *}=\left(\begin{array}{ccc}
\mathbf{K}_{1} & \mathbf{K}_{2} & \mathbf{X} \\
\mathbf{K}_{2}^{T} & \mathbf{K}_{3} & \mathbf{0} \\
\mathbf{X}^{T} & \mathbf{0} & \mathbf{0}
\end{array}\right) \quad \mathbf{F}^{* *}=\left(\begin{array}{c}
\mathbf{F} \\
\mathbf{B} \\
\boldsymbol{\Lambda}
\end{array}\right) \quad \mathbf{K}^{0^{*}}=\left(\begin{array}{c}
\mathbf{K}_{\mathbf{4}} \\
\mathbf{K}_{\mathbf{5}} \\
\mathbf{0}
\end{array}\right)
$$

Here $\Lambda$ is a Lagrange multiplier, appearing under consideration of the expression $\sigma^{2}-\Lambda^{T} \mathbf{X}^{T} \mathbf{F}$, where $\Lambda=\left(\Lambda_{1}, \Lambda_{2}, \Lambda_{3}\right)^{T}$. Solving equation (12) we determine the value $\sigma=\sigma_{3}$ from equation (10) and the corresponding deflections $w_{j}$ from equation (3).

## 3 The Control of the Deflection of a Loaded Plate

Let a plate be under the external load of intensity $q(x, y)$ and under a temperature gradient along the plate thickness. Let $w_{q}^{0}(x, y)$ be a deflection of a free plate under self balanced load $q_{0}(x, y)$. This load can be obtained from $q$ by subtracing the force $F_{q 1}$, the moment with projections $F_{q 2}, F_{q 3}$ on the axes $x, y$ applying to the point O and the temperature gradient. Here

$$
\mathbf{F}_{q}=\left\{F_{q 1}, F_{q 2}, F_{q 3}\right\}^{T}=\iint_{S} \mathbf{Y} q d S
$$

where vector $\mathbf{Y}$ is the same as in equation (6). In this case the solution of Problems 1,2 and 3 is obtained by the same scheme as above with the following changes:
(i) Equation (2) is changed into

$$
\mathbf{X}^{T} \mathbf{F}+\mathbf{F}_{q}=0
$$

In particular, the forces determined in Problem 2 have to satisfy this equation.
(ii) The right side of equation (4) transforms into

$$
\mathbf{W}^{*}=\binom{\mathbf{W}-\mathbf{W}_{q}^{0}}{-\mathbf{F}} \quad \mathbf{W}_{q}^{0}=\left\{w_{q}^{0}\left(M_{1}\right), \cdots, w_{q}^{0}\left(M_{n}\right)\right\}^{T}
$$

(iii) The vectors $\mathbf{K}_{4}, \mathbf{K}_{5}$ and a value of $\mathbf{K}_{6}$ are replaced by $\mathbf{K}_{4}^{q}, \mathbf{K}_{5}^{q}, \mathbf{K}_{6}^{q}$, which are obtained from $\mathbf{K}_{4}, \mathbf{K}_{5}, \mathbf{K}_{6}$ replacing $f$ in equation (9) by $f^{q}=f-w_{q}^{0}$.
(iv) Relations (11) in problem 1 are changed into

$$
w_{j}=f\left(M_{j}\right)-w_{q}^{0}\left(M_{j}\right)
$$

(v) The right part $\mathbf{K}^{0 *}$ of equation (12) is changed into

$$
\mathbf{K}_{q}^{0 *}=\left\{\mathbf{K}_{4}^{q T}, \mathbf{K}_{5}^{q T},-\mathbf{F}_{q}^{T}\right\}^{T}
$$

## 4 Circular Plate

Now we try to construct the functions $w\left(M, M_{j}\right)$ and to evaluate integrals (9), containing these functions. We consider a circular plate of radius $R$, cylindrical stiffness $D$ and Poisson's ratio $v$. The equation of the plate bending has the form (Donnell, 1976)

$$
\begin{equation*}
D \Delta \Delta \hat{w}=q \tag{13}
\end{equation*}
$$

We nondimensionalize equation (13) in such a way to make plate radius equal to unity. We consider the deflection $\hat{w}(r, \phi)$ at the point $M(r, \phi)$, whose position is described by the polar coordinate $r, \phi(0 \leq r \leq 1,0 \leq \phi \leq 2 \pi)$, under a self-balanced system of forces, connected with the point $M_{j}\left(r_{j}, \phi_{j}\right)$. This system consists of the force $F_{j}$ applied to the point $M_{j}$, the force - $F_{j}$ and the moment $M_{0}$, applied to the plate center O . We represent the deflection $\hat{w}(r, \phi)$ in the form

$$
\hat{w}_{j}(r, \phi)=F_{j} R^{2} D^{-1} w_{j}
$$

where the dimensionless deflection $w_{j}$ is equal to

$$
\begin{equation*}
w_{j}=w\left(M, M_{j}\right)=w\left(r, \phi, r_{j}, \phi_{j}\right)=\sum_{k=0}^{\infty} u_{k}\left(r, r_{j}\right) \cos k\left(\phi-\phi_{j}\right) \tag{14}
\end{equation*}
$$

Functions $u_{k}$ are given by different expressions for $r<r_{j}$ and for $r>r_{j}$. Denoting these functions by $u_{k}^{-}$ and $u_{k}^{+}$respectively we get

$$
\begin{array}{ll}
u_{0}^{-}=(8 \pi)^{-1} r^{2}\left[v_{1} r_{j}^{2}+1-\ln \left(r / r_{j}\right)\right] \\
u_{0}^{+}=(8 \pi)^{-1} r_{j}^{2}\left[v_{1} r^{2}+1+\ln \left(r / r_{j}\right)\right] & \\
u_{1}^{-}=(4 \pi)^{-1} r r_{j} \ln \left(r / r_{j}\right)+\left(16 \pi r_{j}\right)^{-1} r^{3}\left(v_{2} r_{j}^{4}-1\right) \\
u_{1}^{+}=(16 \pi r)^{-1} r_{j}^{3}\left(v_{2} r^{4}-1\right) & \\
u_{k}^{-}=C_{1}^{-} r^{k}+C_{3 k}^{-} r^{k+2} & \text { for } \mathrm{k} \geq 2 \\
u_{k}^{+}=C_{1}^{+} r^{k}+C_{2 k}^{+} r^{-k}+C_{3 k}^{+} r^{k+2}+C_{4 k}^{+} r^{2-k} \\
C_{1 k}^{-}=C_{1 k}^{+}+k_{1} r_{j}^{2-k} & C_{1 k}^{+}=r_{j}^{k} k_{1}\left[\left(r_{j}^{2}(1-k)+k v_{2}+v_{3} / k\right]\right. \\
C_{2 k}^{+}=-k_{2} r_{j}^{k+2} & C_{4 k}^{+}=k_{1} r_{j}^{k} \\
C_{3 k}^{-}=C_{3 k}^{+}-k_{2} r_{j}^{-k} & C_{3 k}^{+}=-k_{2} v_{2}\left(k+1-k r_{j}^{2}\right) r_{j}^{k}
\end{array}
$$

where

$$
v_{1}=\frac{1-v}{2(1+v)} \quad v_{2}=\frac{1-v}{3+v} \quad v_{3}=\frac{8(1+v)}{(1-v)(3+v)}
$$

and

$$
k_{1}=(8 \pi k(k-1))^{-1} \quad k_{2}=(8 \pi k(k+1))^{-1}
$$

In integrals (9) the components of vector $\mathbf{g}(M)$ have the form of equation (14), and

$$
\mathbf{Y}=(1, r \cos \phi, r \sin \phi)^{T}
$$

We introduce the expansion of the function $f$ into a Fourier series

$$
f=\sum_{k=0}^{\infty}\left[f_{k}^{c} \cos k \phi+f_{k}^{s} \sin k \phi\right]
$$

Then it is possible to make the integration over $\phi$ in integrals (9). We denote as $K_{1, i j}, K_{2, i j}, K_{3, i j}, K_{4, i}, K_{5, i}$ the elements of the corresponding matrices. For their evaluation we have

$$
\begin{array}{lll}
K_{1, i j}=\sum_{k=0} \delta_{k} l_{i j}^{k} \cos k\left(\phi_{1}-\phi_{j}\right) & \delta_{0}=2 & \delta_{k}=1 \quad \text { for } k>0 \\
l_{i j}^{k}=\int_{0}^{1} u_{k}\left(r, r_{i}\right) u_{k}\left(r, r_{j}\right) r d r & \\
K_{2, i 1}=2 \int_{0}^{1} u_{0}\left(r, r_{i}\right) r d r \quad K_{2, i 2}=l_{i} \cos \left(\phi_{i}\right) & K_{2, i 3}=l_{i} \sin \phi_{i} \\
l_{i}=\int_{0}^{1} u_{1}\left(r, r_{i}\right) r^{2} d r \\
K_{3}=\operatorname{diag}(1,1 / 4,1 / 4) & K_{4, i}=\sum_{k=0}^{\infty} \delta_{k}\left[l_{i}^{k c} \cos k \phi_{i}+l_{i}^{k s} \sin k \phi_{i}\right] \\
l_{i}^{k c}=\int_{0}^{1} u_{k}\left(r, r_{i}\right) f_{k}^{c}(r) r d r & l_{i}^{k s}=\int_{0}^{1} u_{k}\left(r, r_{i}\right) f_{k}^{s}(r) r d r \\
K_{5,1}=2 \int_{0}^{1} f_{0}^{c}(r) r d r & K_{5,2}=\int_{0}^{1} f_{1}^{c}(r) r^{2} d r & K_{5,3}=\int_{0}^{1} f_{1}^{s}(r) r^{2} d r
\end{array}
$$

$$
K_{6}=2 \int_{0}^{1}\left(f_{0}^{c}(r)\right)^{2} r d r+\sum_{k=1}^{\infty} \int_{0}^{1}\left[\left(f_{k}^{c}(r)\right)^{2}+\left(f_{k}^{s}(r)\right)^{2}\right] r d r
$$

## 5 The Compensation of Deflections, caused by Temperature Deformations

The deflection $w_{q}^{0}$ of the circular plate, caused by temperature deformation is equal to

$$
w_{q}^{0}=-\xi r^{2}+C \quad \xi=\alpha \Delta T R^{2} h^{-1} / 2
$$

where $\alpha$ is the coefficient of temperature expansion, $R$-radius of a plate, $h$-plate thickness, $\Delta T$-temperature difference between face surfaces.
Taking $w_{q}^{0}=r^{2}$ in equations (10) and (3) we find dimensional values of $\sigma$ for arbitrary vector $\mathbf{W}$ and for vector $\mathbf{W}^{*}$ respectively, which gives the minimum for $\sigma$. To obtain the dimensional value of $\sigma$ its dimensionless value has to be multiplied by $\xi$.
To estimate the rate of decreasing of the deflection with moving supports, we note that without the restriction $\sigma=0.288$.
We consider two cases. In the first, the plate is supported at $n=2 n_{0}+1$ points (one point in the center and $n_{0}$ points on each of the circles of radii $r_{1}$ and $r_{2}$ ). In the second case the plate is supported at $2 n_{0}$ points (without support in the center). One can see the results of calculation in Tables 1 and 2.

| $n_{0}$ | $n$ | $r_{1}$ | $r_{2}$ | $\sigma_{1}$ | $\sigma_{3}$ |
| :---: | ---: | :---: | :---: | :---: | :---: |
| 3 | 7 | 0.5 | 0.8 | 0.152 | 0.071 |
| 4 | 9 | - | - | 0.103 | 0.060 |
| 5 | 11 | - | - | 0.070 | 0.038 |
| 6 | 13 | - | - | 0.054 | 0.025 |
| 3 | 7 | 0.45 | - | 0.160 | 0.074 |
| 4 | 9 | - | - | 0.100 | 0.059 |
| 5 | 11 | - | - | 0.067 | 0.036 |
| 6 | 13 | - | - | 0.053 | 0.037 |

Table 1. Meansquare deviation of the plate points with $2 n_{0}+1$ supports

| $n_{0}$ | $n$ | $r_{1}$ | $r_{2}$ | $\sigma_{1}$ | $\sigma_{3}$ |
| :---: | ---: | :---: | :---: | :---: | :---: |
| 3 | 6 | 0.45 | 0.8 | 0.200 | 0.157 |
| 4 | 8 | - | - | 0.105 | 0.062 |
| 5 | 10 | - | - | 0.067 | 0.039 |
| 6 | 12 | - | - | 0.053 | 0.035 |

Table 2. Meansquare deviation of the plate points with $2 n_{0}$ supports

Here $\sigma_{1}$ corresponds to the zero deflection at the points of support and $\sigma_{3}$ corresponds to the minimal deflection. Making a regular triangle mesh with the distances between the points equal to 0.45 , we obtain for a plate supported in $n=19$ points that $\sigma_{1}=0.030$ and $\sigma_{3}=0.020$.
Making a regular rectangular mesh with the distances $r_{0}$ between the points, we obtain for a plate supported at $n=21$ points that

$$
\begin{array}{lrl}
w(r)=\xi w_{q}^{0}(r)+C & \xi=P R^{2} / q & P=\pi R^{2} q \\
w_{q}^{0}(r)=\frac{(3+v)}{r} 32 \pi(1+v)-\frac{r^{2} \log (r)}{8 \pi}+\frac{r^{4}}{64 \pi} &
\end{array}
$$

where $P$ is the plate weight and $D$ is the cylindrical stiffness.

## 6 Acknowledgment

The research described in this publication was made possible in part by Grant № NW 5000 from the International Science Foundation

## Literature

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